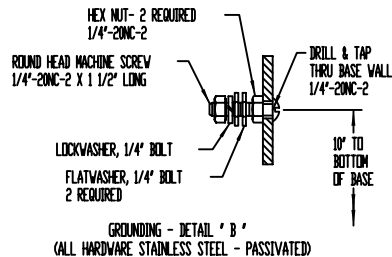


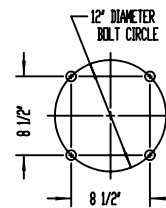
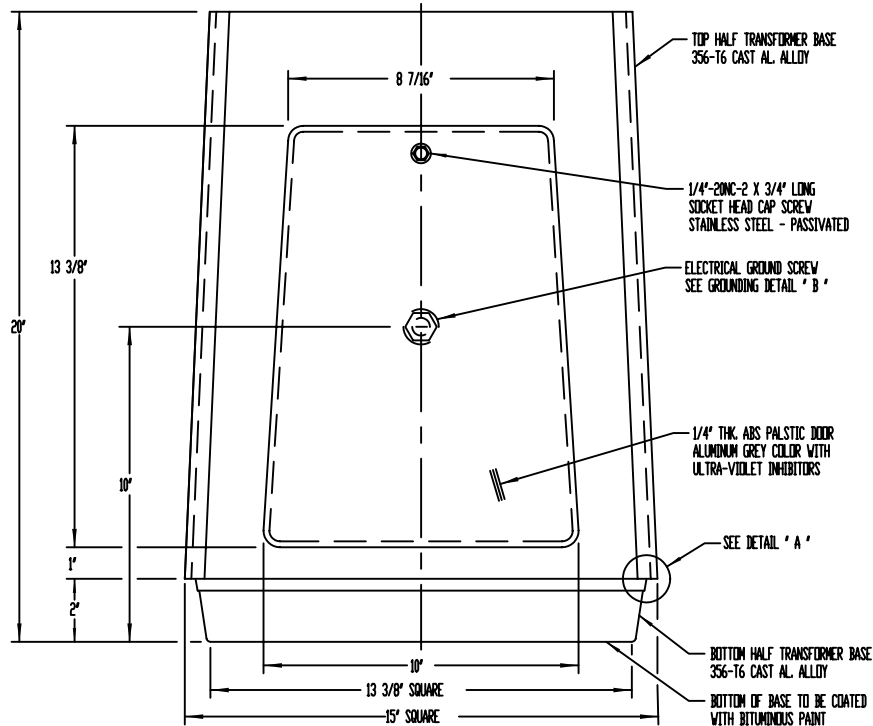
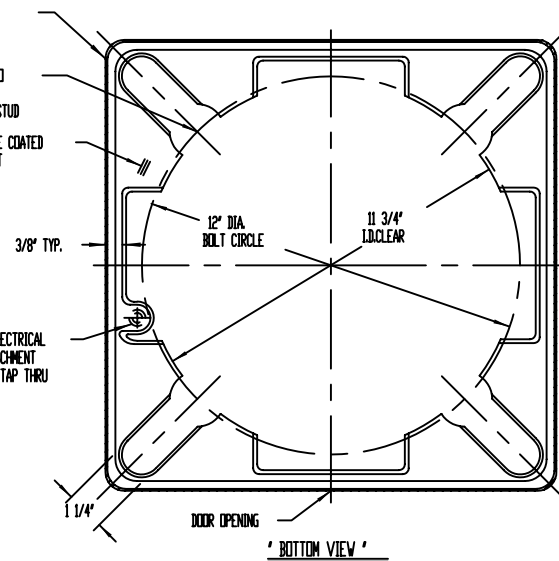
DRILL OR HOLESAW WITH TEMPLATE TO 1 3/8" DIA. ON 12" DIA. BOLT CIRCLE (4) HOLES REQUIRED FOR 1 1/4" DIA. ANCHOR STUD



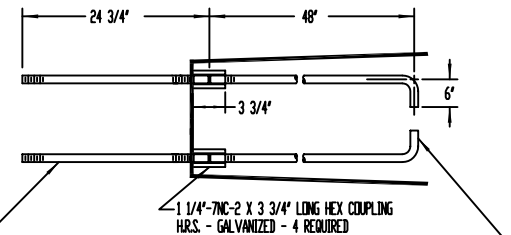
BEFORE WELDING POSITION BASE BOTTOM HALF SO THAT GROUND BOSS IS TO LEFT OF DOOR OPENING IN BASE TOP HALF

DRILL OR HOLESAW WITH TEMPLATE TO 1 3/4" DIA. ON 12" DIA. BOLT CIRCLE
4 REQUIRED FOR 1 1/4" DIA. ANCHOR STUD

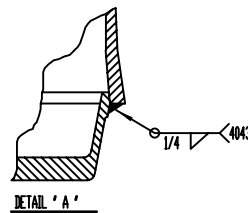
BOTTOM OF BASE TO BE COATED WITH BITUMINOUS PAINT



1 1/4" DIA. ANCHOR STUD WITH HEX NUT, LOCKWASHER AND FLATWASHER - H.R.S. GALVANIZED (4 OF EACH REQUIRED) STUD TO BE ASTM A576 STEEL WITH 55,000 PSI MIN. YIELD STRENGTH - GALVANIZED PER ASTM A-153 (FULL LENGTH)



NOTE:
1. - SEE BASE BOTTOM VIEW DETAIL BEFORE WELDING.
2. - COMPLETE BASE ASSEMBLY TO BE HEAT-TREATED TO T6 TEMPER AFTER WELDING.



P&K	
P&K POLE PRODUCTS, INC. 84 Foundry St., Newark NJ	
ESSEX COUNTY - TRAFFIC TRANS. BASE - 8" POLE	
REV. 10/20	REV. 10/20
BY: VAW	CHK: [signature]
NONE	G-105242